

I4BAGs Public Workshop, 16.05.2024:

*Development of innovative processing and characterisation solutions  
for microelectronics and battery applications*

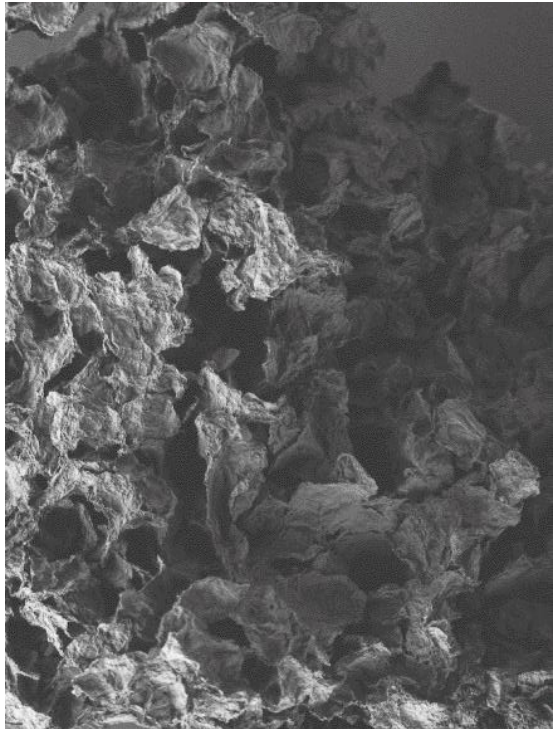
# Reduced graphene oxide-based electrodes: application perspectives in energy storage systems



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# Introduction



- **2024-2030** forecast for global graphene market: **35.1%**

**CAGR** [1]

- Graphene oxide market: **30% CAGR (2023-2030)** [2]



- **47% revenue share for graphene oxide in 2023** [1]



- **Application perspective:** composites, energy storage materials, sensors, photovoltaics



Source:

1. <https://www.grandviewresearch.com/industry-analysis/graphene-industry>

2. <https://univdatos.com/report/graphene-oxide-market/>

Illustrations: undraw.co

Image: G-Flake marketing materials

# Definitions & Standards

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Comment | Published: 15 March 2021

## The importance of international standards for the graphene community

[Charles A. Clifford](#), [Erlon H. Martins Ferreira](#), [Toshiyuki Fujimoto](#), [Jan Herrmann](#), [Angela R. Hight Walker](#), [Denis Koltsov](#), [Christian Punckt](#), [Lingling Ren](#), [Gregory J. Smallwood](#) & [Andrew J. Pollard](#) 

*Nature Reviews Physics* **3**, 233–235 (2021) | [Cite this article](#)

825 Accesses | 19 Citations | 58 Altmetric | [Metrics](#)

**If graphene and related 2D materials are to be used commercially, buyers need to have confidence in the measured properties of the material they obtain from suppliers. Scientists from international standards committees describe how the first joint ISO/IEC measurement standard, published this month, will help.**

## ISO/TS 21356-1:2021

Nanotechnologies

Structural characterization of graphene  
Part 1: Graphene from powders and dispersions

Status : **Published**

→ This standard will be replaced by [ISO/AWI 21356-1](#)



## ISO/AWI 21356-1

Nanotechnologies

Structural characterization of graphene  
Part 1: Graphene from powders and dispersions

Status : **Under development**

## ISO/AWI TS 23879

Nanotechnologies

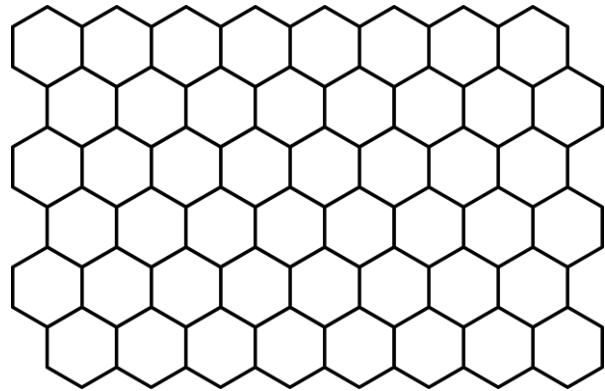
Structural characterization of graphene oxide flakes:  
thickness and lateral size measurement using AFM and SEM

Status : **Under development**

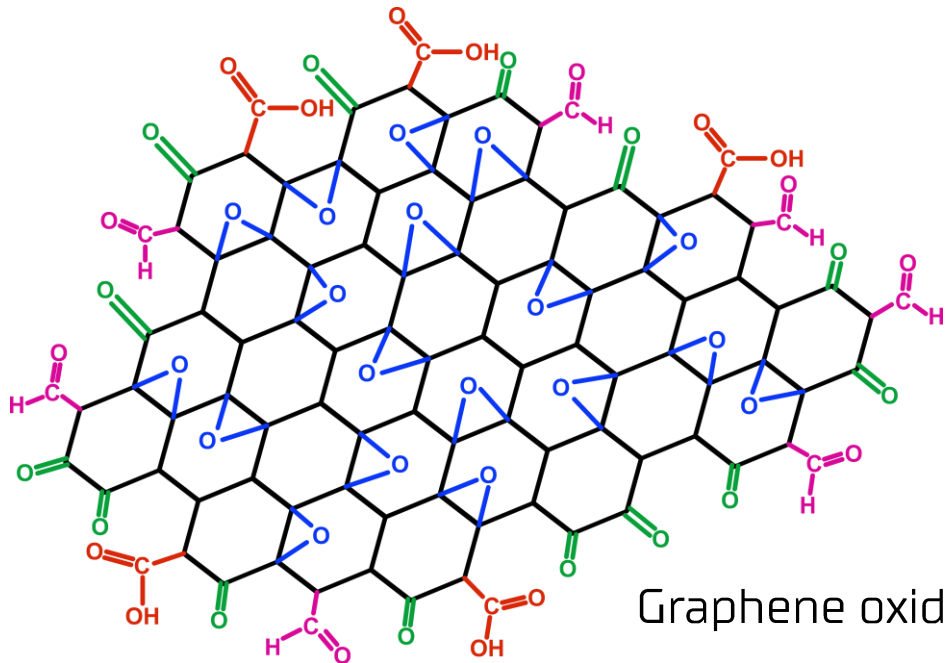
Sources:

1. DOI: 10.1038/s42254-021-00278-6
2. <https://www.iso.org/standard/70757.html>
3. <https://www.iso.org/standard/87572.html>
4. <https://www.iso.org/standard/84861.html>

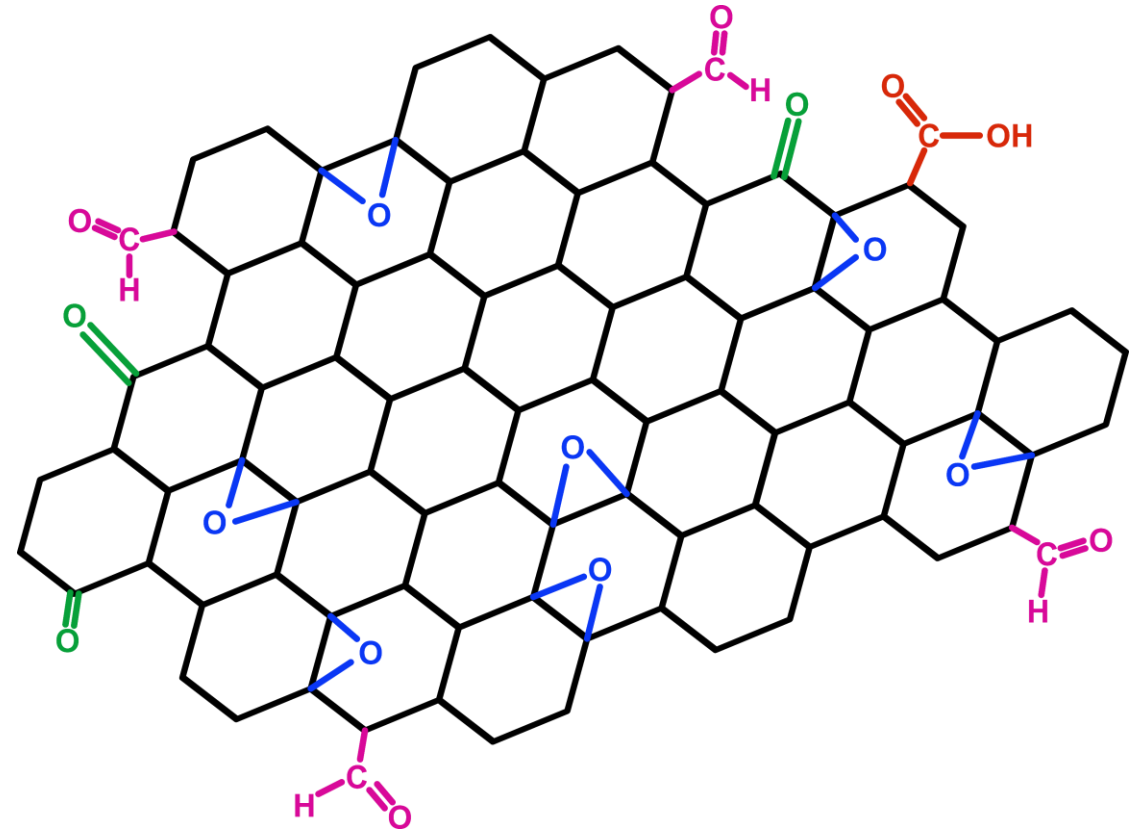
# Definitions & Standards



Graphene



Graphene oxide



Reduced graphene oxide

# Graphene materials



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# General properties

GO – graphene oxide

- Hydrophilicity
- Specific surface area: 5–12 m<sup>2</sup>/g
- Elemental composition:
  - C (40–42 %),
  - O (45–52 %),
  - others

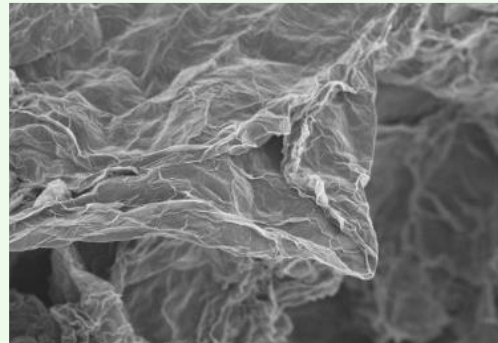
rGO – reduced graphene oxide:

- hydrophobicity
- **Electric (92 S/cm) and thermal conductivity**
- **Specific surface area: 264–266 m<sup>2</sup>/g**
- Elemental composition:
  - C (70–80 %),
  - O (15–20 %),
  - others

# Reduced graphene oxide: general properties

## rGO – reduced graphene oxide:

- hydrophobicity
- **Electric (92 S/cm) and thermal conductivity**
- **Specific surface area: 264–266 m<sup>2</sup>/g**
- **Elemental composition:**
  - **C (70–80 %),**
  - **O (15–20 %),**
  - **S (<1 %)**
  - **N (<0.3 %)**
  - **H (<2.5)**
- **Bulk density: 0.019 g/cm<sup>3</sup>**
- **Flake size (lateral): 10.3 ± 3.8 μm**



## ADVANCED ENGINEERING MATERIALS

Research Article

### Hybrid Epoxy Composites Based on Basalt Fabric: A Case Study of Low-Temperature Plasma Treatment and Reduced Graphene Oxide Flakes Addition

Stefan Marynowicz ✉, Agata Romanowska, Magdalena Baran, Tomasz Strachowski, Ewelina B. Możdyńska, Adrian Chlanda

First published: 08 March 2024 | <https://doi.org/10.1002/adem.202301920>

### Graphene Oxide Paper as a Lightweight, Thin, and Controllable Microwave Absorber for Millimeter-Wave Applications

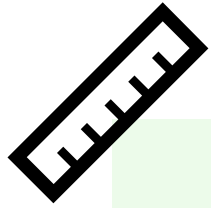
Publisher: IEEE [Cite This](#) [PDF](#)

Agata Romanowska ; Stefan Marynowicz ; Tomasz Strachowski ; Konrad Godziszewski ; Yevhen Yashchychyn ; Adrian Racki ; ... [All Authors](#)

58  
Full  
Text Views



# Controllable material – tailoring rGO properties



## Flake size

- Various diameter ranges available
- Capacity, specific surface area and electrical properties improvement due to optimized flake size [1]



## Reduction

- Various methods
- Oxygen percentage control: capacity improvement [1-3]
- Specific surface area improvement
- Structural properties: defects formation



## Functionalization

- Further properties improvement: active sites accessibility improvement, limitation of agglomerates formation, cyclability improvement, solubility, film forming capability [4-6]

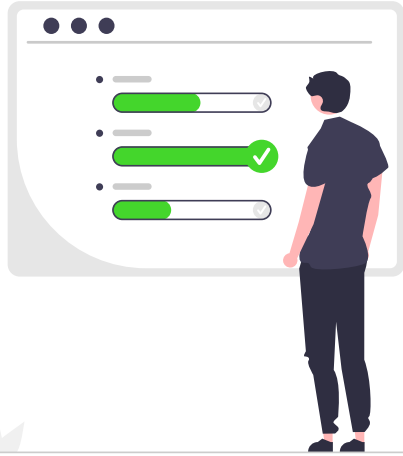
Sources:

1. DOI: 10.1021/acs.energyfuels.0c04126
2. DOI: 10.1007/s10008-018-4021-0
3. DOI: 10.1039/c2nr32703a

4. DOI: 10.1016/j.jpowsour.2018.03.055
5. DOI: 10.1016/j.jpowsour.2021.230712
6. DOI: 10.1016/j.pnsc.2018.02.001



# Controllable material: reduction process



## Methods:

- Chemical
- Thermal
- Combined



Oxygen percentage control



Conductivity/sheet resistance

Specific surface area



# Controllable material: functionalization

## Terminology: **doping** or **functionalization**?

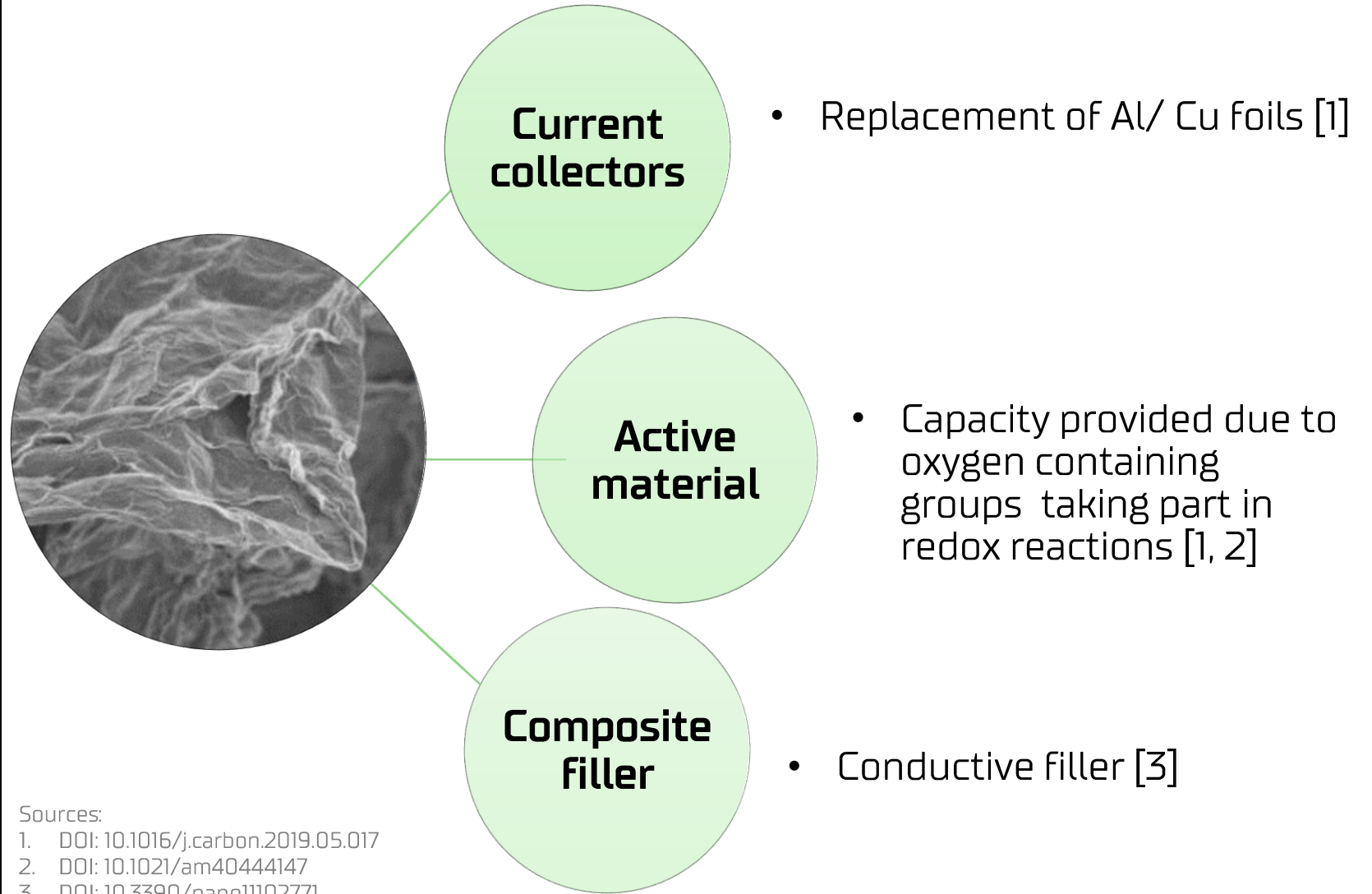
Element/compound	Effect	Source
$\text{Fe}_3\text{O}_4$	High cycling stability and rate performance	[1]
$\text{MoS}_2/\text{SnS}_2$	Offsetting the impact of volume change during charge/discharge cycling	[2]
Thiophene-sulfur	Conductivity enhancement (20.2 S/cm vs 4.8 S/cm)	[3]
Boron/phosphorous	Thermal stability improvement	[4]
Nitrogen/amine	Limitation of agglomerates formation, improved capacity	[5]
Tin oxide	High and stable capacity	[6]
$\text{V}_2\text{O}_5$ film	Cathode material incorporation	[7]

Sources:

1. DOI: 10.1002/celc.202000134
2. DOI: 10.1021/acsami.7b06572
3. DOI: 10.1039/c3nr05061k
4. DOI: 10.1016/j.carbon.2016.01.080

5. DOI: 10.1016/j.electacta.2021.139241
6. DOI: 10.1016/j.electacta.2018.09.059
7. DOI: 10.1039/c0ee00640h

# Application perspectives: role of rGO materials



Sources:

1. DOI: 10.1016/j.carbon.2019.05.017
2. DOI: 10.1021/am40444147
3. DOI: 10.3390/nano11102771

# RGO-based electrode materials: literature data

Material design	Description	Source
rGO-S composite film	Cathode material with 1208 mAh/g (after 50 cycles with 0.1 C)	[1]
Graphene aerogel	Anode material: capacity of 568 mAh/g at 100 mA/g after 100 cycles	[2]
Graphene paper	Anode material: 180 mAh/g capacity after 100 cycles	[3]
rGO/PANI composite films	Supercapacitor electrode: 1182 F/g	[4]
rGO/CB film	Supercapacitor current collector: rGO film	[5]

## Sources:

1. DOI: 10.1002/adma.201602262
2. DOI: 10.1002/adma.201104691
3. DOI: 10.1016/j.electacta.2012.12.106
4. DOI: 10.1016/j.jpowsour.2016.11.068
5. DOI: 10.1021/acsomega.0c04530

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